

## **INSTALLATION INSTRUCTIONS #INST226:**

SIDE RAIL KIT #55519, 55519TB, 65519, 65519TB, 80519, 80519TB 2007-2016 Chev/GMC Silverado, Sierra

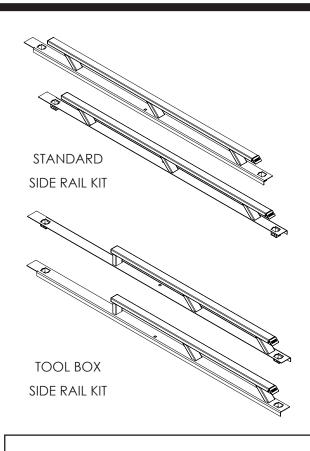
## **READ THIS NOW!**

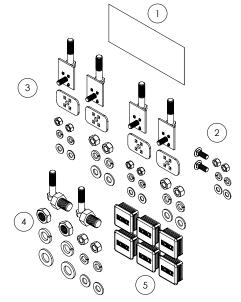
Your truck should look like the one shown. If you think you are missing any parts, think that this part number is not for your truck or have any installation questions, call our customer service department at toll free:

888-588-6101or locally 800-265-8137.
Other ways to reach RealTruck Backrack:
email: info@backrack.ca
Support@backrack.com



The SIDE RAILS are secured to your truck with a set of "Stake Pocket Bolts" specifically designed for your make and model of truck. These bolts mount into each of the two front and rear stake pockets. The SIDE RAIL assembly sits on the bed rails of your truck and is secured to these Stake Pocket Bolts. If your truck has a BEDLINER we suggest you remove it to install the Stake Pocket Bolts





ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	INST226	Installation Instruction	1
2	BAG043*	Side Rail Centre Fasteners	1
3	BAG053**	Side Rail Rear Fasteners	2
4	BAG050	Side Rail Rear Fasteners	1
5	SF013***	Stake Pocket Trim Cap	6

<sup>\*</sup> Included with kits for 6.5 ft box.

<sup>\*\*\* 4</sup> trim caps included in 6.5 ft kits, qty six in the 8ft kits.





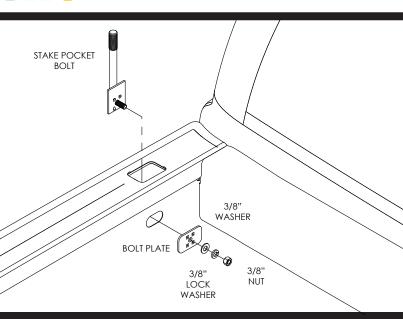
<sup>\*\* 2</sup> Included with kits for 8ft, 1 for 6.5 ft box.

## REALTRUCK BACKRACK

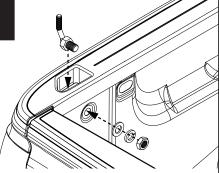
1

Insert stake pocket bolt, fasten as shown with supplied bolt plate, washers and nuts.

Make sure the stake pocket bolt tabs are correctly seated in slot on truck bed. Hand tighten until final step.

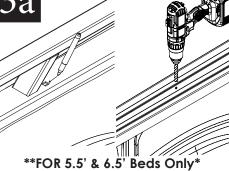


2



Install rear stake pocket bolt inside pocket. Hand tighten the bolt with lock washer and washer as shown.

3a

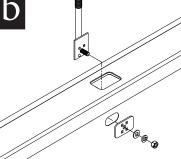


Place the rails onto the truck locating over the stake pocket bolts, the rail can be temporarily hand tightened in place,

or held firmly in place while marking.

Mark the location of the square hole. Using a hand drill, carefully drill the center of the marked position with a 1/8" drill (pilot hole). Finish drilling rail with a 1/2" drill and de-bur the hole

3b



\*\*FOR 8' beds only\*\*

Insert center stake pocket bolt, fasten as shown with supplied bolt plate, washers and nuts.

Make sure the stake pocket bolt tabs are correctly seated in slot on truck bed.

Hand tighten until final step.

\*\*8 ft Box\*\*
CENTER STAKE
POCKET BOLT

Place side rail over the stake pocket bolts (6.5ft). Hand tighten all bolts. Align side rail against inside and front of truck bed. Torque all bolts. Snap trim cap into rear square hole.

NOTE:

Illustration shows standard side rail kit, follow same procedure for tool box kit.